Fact Sheet iMD basic



High reliability and much flexibility for your quality assurance: The metal detector entry level model iMD basic with integrated conveyor belt and its robust design is ideally suitable for the food sector. Rely on safe detection of enclosed contaminations such as steel, stainless steel or non-ferrous metals like aluminum for packaged and non-packaged products.



More information High performance with a wide range of solutions and options.

Specifications	Facts	Details
Use	Examination of	
	 packaged products 	
	 Piece goods 	
Product temperature	-10 °C to +50 °C	
Ambient conditions	0 °C to +40 °C	
	25% to 85% RH, non-condensing	
Mechanical design		
Frame construction	Modular frame construction with side parts and connecting studs incl. four height-ad- justable feet	
	Version: Stainless steel 1.4301/AISI 304, brushed	
	Transport height with adjustable feet:	Conveyor belt widths:
	750 to 1,125 ±30 mm	150 x 750 mm / 300 x 750 mm
	780 to 1,125 ±30 mm	400 x 1,000 mm
	Transport height with castors:	
	825 to 1,200 mm ±30 mm	400 x 1,000 mm
	880 to 1,200 mm ±30 mm	150 x 750 mm / 300 x 750 mm
Conveying technol- ogy	Flat belt conveyor with a deflection diameter of 32 mm and quick change system	
	Maximum belt load 20 kg	
	Belt speed from 0.3 to 1.29 m/s	
Belt	Conveyor belt widths:	
	150 mm	
	300 mm	
	400 mm	
	PU coated fabric belt, white and blue version	FDA, DIN EN10/2011 quality
Metal detectors	Single Frequency (SF G2) and Multi Fre- quency (MF)	
	Stainless steel 1.4301 / AISI 304, glass beaded finish	
	Tunnel dimensions for dry products max. 400x200 (WxH). For moist products max. 400x200 (WxH)	Exceeding these values may affect detection ac curacy.
Search frequencies	SF G2: Search frequency optimized for dry products	
	MF: Three available frequencies depending on the nature of the product	

Electrical design		
General	Operating unit on the metal detector	
	Separate control cabinet for conveyor tech- nology operation	
Interfaces	Ethernet	Network integration - e.g. data preparation for BRAIN2 or perhaps remote maintenance options
Operating unit metal detector	5.7" color touch screen	
Separate control cabi- net	ON/OFF switch system	Control cabinet for conveyor technology opera- tion
	ON/OFF switch conveyor	
	Reset button	
	Emergency stop	For metal detection set to belt stop by factory
Mains cable	3 m	Mains cable with safety plug
Operating voltage	230 V AC (±10 %)	single phase
	50/60 Hz	
Power consumption	Up to 10.0 A	
Motor power	120 W	
IP rating	IP65	
Options	Facts	Details
Warning device	Signaling column for 1 to 5 elements per sig- naling column element	Red (flashing light): Fault
		Yellow (continuous light): Stop
		Green (continuous light): Belts running
		Blue (continuous light): Audit check
		Acoustic signal (horn): Fault
Light sensor on feed- ing belt	For product detection	For counting of the products and for calculation of the Overall Equipment Efficiency (OEE)
Package alignment	For product centering	Guide rails with adjustable position and angle
		Height 80 mm, material POM
Casters	Four lockable guide rollers	For flexible use of the system
	-	Wheel Ø 100mm
Belt	Blue	Belt color blue for better recognition in the hy- giene area
Software	BRAIN2	For details see separate document

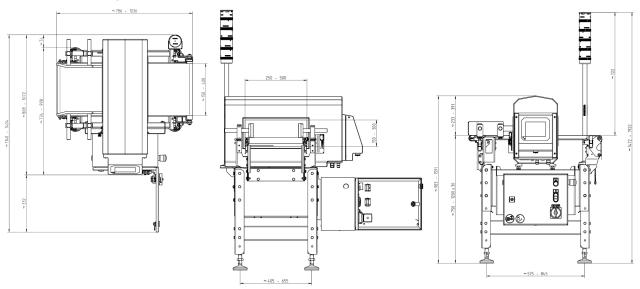
Info graphics



Symbols



Dimensional drawings



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